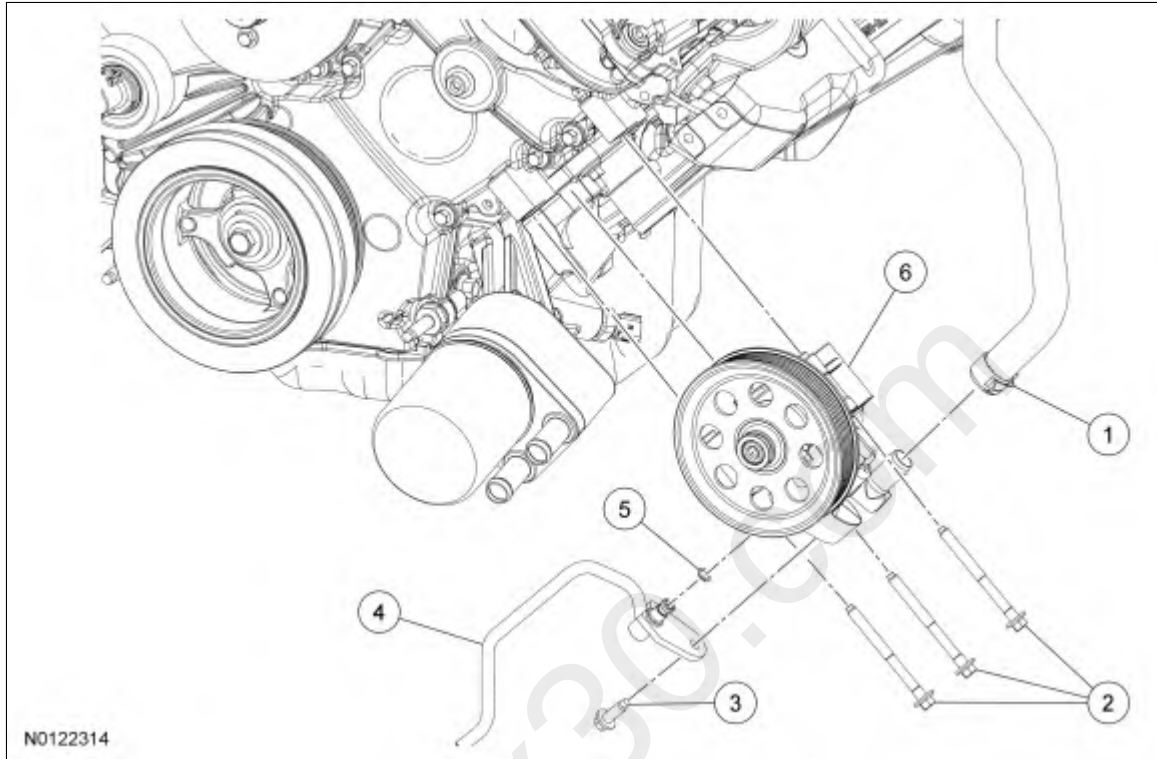


SECTION 211-02: Power Steering
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Power Steering Pump



Item	Part Number	Description
1	3691	Power steering pump supply hose
2	W715068	Power steering pump bolt (3 required)
3	W714824	Pressure line clamp plate-to-pump bolt
4	3A719	Pressure line
5	3F887	Pressure line-to-pump O-ring seal (also part of 3A719)
6	3A674	Power steering pump and pulley assembly

Removal and Installation

NOTICE: While repairing the power steering system, care should be taken to prevent the entry of foreign material or failure of the power steering components may result.

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Using a suitable suction device, remove the power steering fluid from the fluid reservoir.
3. Release the clamp and disconnect the supply hose.

4. Rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt from the power steering pump pulley.
 5. Remove and discard the pressure line clamp plate-to-pump bolt.
 - Disconnect the pressure line from the pump.
 - To install, tighten to 25 Nm (18 lb-ft).
 6. Remove the 3 power steering pump bolts and the power steering pump.
 - To install, tighten to 25 Nm (18 lb-ft).
 7. To install, reverse the removal procedure.
 8. Fill the power steering system. For additional information, refer to [Section 211-00B](#).
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